

## CVFR 系列 流量電控比例閥 操作說明書

CVFR Series - Flow Controller User Manual

繁 En

### 使用安全事項與警告

使用安全警告與注意事項分為「危險」、「警告」、「注意」。

**危險:** 表示如果進行操作，有可能導致死亡或重傷的危險內容並且危險發生時的緊急性(緊急程度)高的情況。

**警告:** 表示如果進行錯誤操作，有可能導致死亡或重傷的危險內容。

**注意:** 表示如果進行錯誤操作，有可能導致輕傷或財物損失的危險內容。

### 關於使用流體

#### 危險

- 嚴禁用於易燃性氣體

#### 注意

- 請使用不含氣、硫磺、酸等腐蝕成分的乾燥氣體，且不含灰塵及油霧的乾淨氣體。
- 使用壓力範圍，請參考規格書之額定範圍內使用，否則會影響感測器的使用壽命。
- 含大量冷凝水的壓縮空氣會造成本產品或其他氣動元件不良的原因。請設置後冷卻器、空氣乾燥器、冷凝水收集器等對策。
- 由於空壓機產生的過多碳粉會附著在本產品內部，成為動作不良的原因。
- 各系列的耐壓性不同，選擇時請多加注意。
- 請遵守測定流量、使用壓力。(使用壓力以上的壓力會造成產品損壞)。
- 請勿讓異物(配管內的垃圾、水滴、油霧等)流入本產品中，可能會導致精度與控制性降低還有可能造成故障。
- 本產品不可長時間控制流量最大值，時間久了可能會因為熱衰退導致流量下降，需要停止控制一段時間後再開啟則會回復原來的最大流量。

#### 警告

- 本產品在飽壓狀態，可容許一定程度的洩漏，因此不可當作需要零洩漏的截止閥來使用。
- 不適用於計量法，因此請不要用於商業交易。請做為工業用感測器使用。
- 除適用流體之外的流體由於不能保證其精度，因此請不要使用。
- 請先確認調壓閥調整後，再讓流體流動。
- 請確認流體供應源的壓力處於使用差壓範圍內。若壓力源偏低，或2次側的壓力偏高，則無法形成差壓，造成流體無法流動。
- 感測器的一次端使用閥時，請使用禁油規格的閥。否則，可能因潤滑油飛濺造成感測器失靈或破損。
- 根據一次側調壓閥的流量特性，當流量通過時壓力可能不穩定，進而使CVFR的輸出波動。
- 使用碳酸器等液化氣體時，請務必氣化後使用，因為液化的氣體進入本產品可能導致產品故障。
- 流體中可能參雜異物，請將過濾器設置於前端。(建議空氣迴路)



### 關於佈線

#### 危險

- 電壓電壓及輸出請使用規格電壓。(如施加規格以上之電壓，則可能造成本產品受損或觸電，最嚴重可能會釀成火災)

#### 警告

- 請勿負載短路。(本產品有加設過載保護，但無法保護所有錯誤配線，所以請多加注意配線)
- 請確認配線上的絕緣性。(勿和其他迴路混雜接觸，導致產生過電流，而有損壞的可能)
- 請勿把電力線與動力線合為同一配線。(請採用不同配線以免包含開關的控制迴路產生干擾而造成錯誤動作的原因)
- 請勿在通電中進行配線。(以免造成連接器損壞或觸電風險)
- 設置本產品及配線時，請遠離強電流電線等雜訊源，而加載於電源線的突波請另外採取防護對策。否則可能造成顯示或輸出變動。

- 在流量計動作過程中，請勿碰觸端子或接座。(以免觸電、產生運作錯誤或損壞開關)
- 不穩定的電源有時超過額定電源，或導致本產品損壞，或導致本產品精度下降。
- 請停止控制裝置、機械裝置後，在切斷電源的狀態下進行佈線。如果裝置過快運行時裝置會進行異常動作，這樣非常危險。請先使控制裝置、機械裝置保持停止狀態進行通電試驗，並進行開關資料設定。操作前、操作中請將人體、工具、裝置所帶的靜電充分放電後進行操作。活動部請使用類似機器人用線材的具有耐屈曲性能的線材進行連接佈線。
- 負荷請不要短路。因為可能導致本產品破裂或燒毀。
- 本產品之電纜接頭含有防護套之接頭，未使用本產品之接頭，請做好接頭之防護，以防止雜質等不良因素導致其問題。
- 配線時，請確認配線的顏色及端子號碼。(錯誤配線會導致開關損壞、故障與錯誤動作的發生。因此，在配線前請確認使用說明書上的配線顏色及端子編號後再進行配線，並請使用容量充足且波動小的DC電源)

### 注意

- 動作過程中如果發生異常，請立即切斷電源，停止使用本產品，並與銷售店聯繫。
- 本產品的流量請保持在額定流量量程內。
- 變更輸出之設定值時，控制系統可能會自動動作，因此請停止裝置運行後再變更輸出設定值。
- 請一年至少定期檢查一次本產品，確認本產品正常動作。
- 請不要拆解本產品，否則可能造成故障。
- 外殼材質為樹脂。去除污漬時請不要使用溶劑、酒精、清洗劑等。
- 請注意斷線或配線電阻產生的逆向電流。與流量感測器相同的電源上連接含流量感測器的其他元件時，為確認控制蓋的輸入裝置動作，如果使開關輸出線和電源線一極短路或切斷電源線一側，可能會在流量感測器的開關輸出迴路上產生逆向電流，造成流量感測器損壞。

### 關於安裝

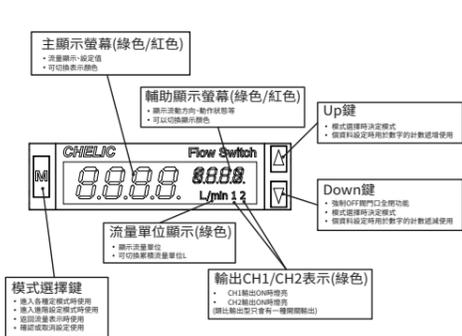
#### 警告

- 請注意流體的方向。(流動方向請依照本體所指示的箭頭方向)
- 安裝前請用吹氣清除配管內殘留的污垢。
- 請勿把本產品設置在可動部，以及會振動的場所。振動、撞擊可能會產生運作錯誤。
- 在安裝時，請勿拉扯電源線，以免拉力過大導致損壞。

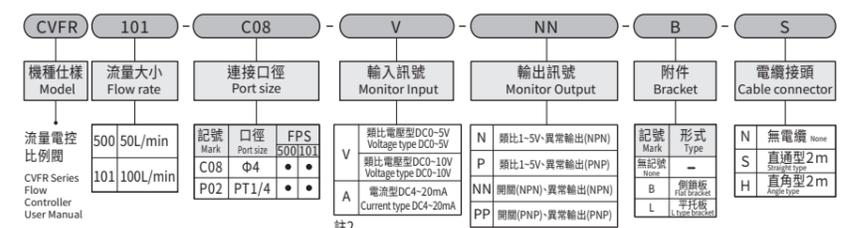
#### 注意

- 本產品LCD顯示器之流量，可能因為角度不同會有看不清的情況。
- 請使用適當的扭矩來鎖緊流量計。
- 使用本產品，請在沒有流量的情況下，先通電再通氣，以確保產品零點校正正確。
- 本產品內部的電磁閥並沒有完全關閉的功能。如果需要完全關閉的功能，請在外部另外設置遮斷閥。外部的遮斷閥關閉時，請讓本產品在閥全開(設定流量零)的狀態下待命。縱使外部遮斷閥原本處於遮斷的狀態，但如果讓本產品在通常控制的狀態下，打開外部遮斷閥時，還是會在瞬間產生大量流。此外，如果頻繁使用ON/OFF動作，則在某些使用條件下，比例閥的壽

### ① 螢幕顯示、操作按鍵和功能

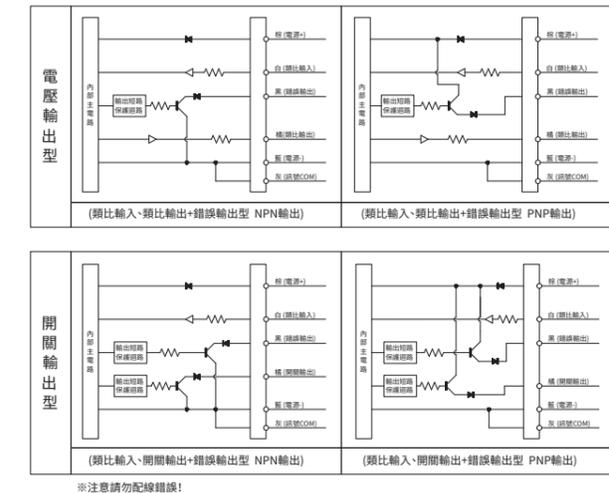


### CVFR 訂購稱呼代號 How to Order



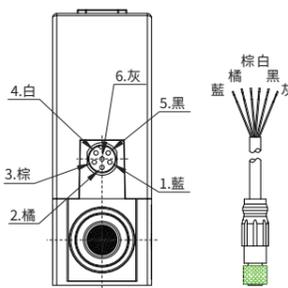
- 註1: CVFR-101為特規品，購買前請洽業務  
 註2: 電壓輸出(V)可從選單自行選擇兩種電壓(出廠設定為0-10V)  
 註3: 錯誤輸出 = 異常輸出(當發生error時會觸發信號)

### 輸出選擇 Output



※注意請勿配線錯誤!

### CVFR電纜線材規格表 Specification

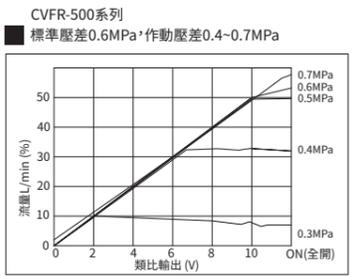


### 類比輸出型(VN-VP)

PIN	線色 Wire color	內容 Content
01	藍 (Blue)	電源-(GND)
02	白 (White)	電壓輸入: 0-5V/0-10V (可切換) 電流輸入: 4-20mA
03	棕 (Brown)	電源+(24V)
04	橘 (Orange)	電壓輸出: 1-5V
05	黑 (Black)	CH2(錯誤輸出: max50mA)
06	灰 (Grey)	輸出訊號(GND)

※電纜接頭也有直角型，直角型的接頭為向下引出(OUT)  
 ※電纜接頭無法旋轉，若強硬旋轉，則會造成接頭連接部損壞

### 動作壓差



- 註1: 一般標準動作壓差為5-6bar之間，5bar以下依然可以控制，但流量會被限縮。  
 註2: 標準壓差6bar條件下，洩漏量5-10ccm  
 註3: 流量隨產品個別差及配管條件會有差異，請參考流量特性圖，對於需要流量請考慮安全值來選定機種。

### 操作模式/一般模式



### 鎖鍵功能



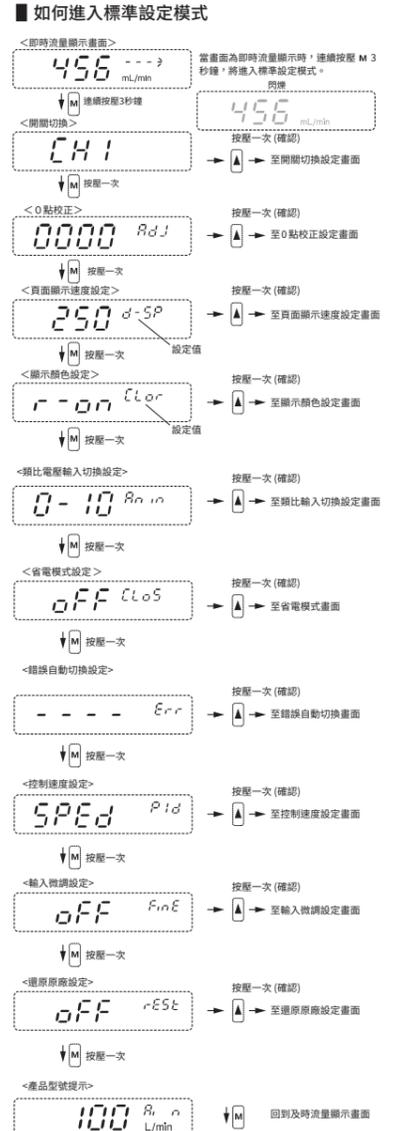
注: 電源切斷再復歸之後，鎖鍵或解鎖功能都會保持。  
 當鎖鍵功能啟動之後，所有的按鍵動作將不會有動作反應，除了解鎖功能。當解鎖之後，如果按壓任何一個按鍵，螢幕將顯示"Loc"的字樣。

### 強制OFF(零流量)功能



- 註1: 在流量控制狀態中，長按鍵2秒鐘，可強制停止流量控制。  
 註2: OFF狀態時，再次按下鍵2秒鐘，即可恢復原始流量。  
 註3: 強制電磁閥OFF狀態，即使有輸入訊號，也可強制停止控制。

### 標準設定模式



## ■ 設定輸出切換開關數值功能 (僅限類比輸出機種)

按壓 **[M]** 或 **[V]** 鍵選擇開關模式

按壓 **[M]** 鍵設定

<切換輸出開關 關閉>

<累計輸出切換1>

按壓 **[M]** 鍵設定

按壓一次 (確認)

按壓 **[M]** 鍵一次可增加一個單位流量數值  
連續按壓則會連續增加流量單位數值  
(反之則減)

回到及時流量顯示畫面

註: 當到達設定累計流量時, 電機開自動關閉。

## ■ 設定輸出切換開關數值功能 (僅限開關輸出機種)

按壓 **[M]** 或 **[V]** 鍵選擇開關模式

按壓 **[M]** 鍵設定

<切換輸出開關 關閉>

<累計輸出切換1>

<累計輸出切換2>

按壓 **[M]** 鍵設定

按壓 **[M]** 鍵一次 (確認)  
進入開關模式

<累計脈衝輸出>

<窗口開關模式1>

按壓 **[M]** 鍵一次 (確認)  
進入開關模式

<應差開關模式2>

<應差開關模式1>

<窗口開關模式2>

CH1開啟/關閉數值設定

<下極限數值設定>

<上極限數值設定>

按壓一次即可設定上限

按壓 **[M]** 鍵一次可增加一個單位流量數值  
連續按壓則會連續增加流量單位數值  
(反之則減)

按壓 **[M]** 鍵一次 (確認)  
回到及時流量顯示畫面

## ■ 開關動作說明

名稱	LCD顯示	動作說明	下極限表示	上極限表示
窗口開關模式1	- - - -	在指定範圍內開關輸出ON	- -	- -
窗口開關模式2	- - - -	在指定範圍外開關輸出ON	- -	- -
應差開關模式1	- - - -	設定一個應差範圍, 達到指定流量以上時, 開關輸出OFF	- -	- -
應差開關模式2	- - - -	設定一個應差範圍, 達到指定流量以上時, 開關輸出ON (脈衝輸出僅在維持輸出)	- -	- -
累計輸出切換模式1	5 - - -	達到累計值以上時, 開關輸出ON		
累計輸出切換模式2	5 - - -	達到累計值以上時, 開關輸出OFF		
累計脈衝輸出	PLS	設定一個設定累計值, 達到累計值時, 輸出一個脈衝訊號 (脈衝寬度維持為40ms)		
切換輸入開關OFF	- - - -	開關輸出OFF		

## ■ 0點校正模式 - 頁面設定

同時按壓 (調整數值讀取)

調整數值顯示

按壓一次 (確認)

回到即時流量顯示畫面

## ■ 畫面顯示速度設定

<顯示速度設定>

按壓 **[M]** 或 **[V]** 鍵選擇流量速度設定

可設定 250msec(出廠設定)、500msec、1000msec

按壓 **[M]** 鍵一次 (確認)  
回到及時流量顯示畫面

## ■ 顯示顏色設定

顯示顏色設定畫面

按壓 **[M]** 或 **[V]** 鍵選擇顯示顏色設定

按壓 **[M]** 鍵設定

紅色為開啟 紅色為關閉 常紅

綠色為關閉 綠色為開啟 常綠

## ■ 類比電壓輸入切換設定

按壓 **[M]** 鍵一次 (確認)  
回到及時流量顯示畫面

註1: 類比電壓原廠設定為0-10V。  
註2: 電流輸出不會有此設定。

## ■ 省電模式設定

<省電模式-開啟>

<省電模式-關閉>

按壓 **[M]** 或 **[V]** 鍵選擇省電模式設定  
按壓 **[M]** 鍵確認回到及時流量顯示畫面

註1: 在使用省電模式中, 只要按下任一鍵, 顯示就會恢復亮燈。  
註2: 省電模式所設定的時間為1分鐘, 且時間無法變更。  
註3: 省電模式功能不會使控制停止。

## ■ 直接記憶手動控制

<直接記憶模式設定>

按壓 **[M]** 或 **[V]** 鍵選擇是否開啟直接記憶設定

<直接記憶設定-關閉(原廠設定)>

<直接記憶設定-開啟>

按壓 **[M]** 鍵一次 (確認)

<閥全開>

<流量設定範圍0~100L/min>

<零流量>

按壓 **[M]** 或 **[V]** 鍵一次可增加0.1的數值  
連續按壓則會連續增加數值  
(反之則減)

按壓 **[M]** 鍵一次 (確認)  
回到及時流量顯示畫面

操作方式示意

<直接記憶手動控制畫面>

<及時流量顯示畫面>

註: 直接記憶設定若是開啟, 類比輸入功能將無法使用, 兩者不能並用。

## ■ 錯誤自動切換設定

<不使用錯誤自動切換功能>

按壓 **[M]** 或 **[V]** 鍵選擇錯誤自動切換設定  
按壓 **[M]** 鍵確認回到及時流量顯示畫面

<錯誤時: 閥全開>

<錯誤時: 閥全開>

註1: 造成錯誤自動切換的錯誤別稱  
Er-3: 輸入訊號超出額定範圍  
Er-5: 電源電壓超過額定規格  
Er-6: 流量連續5秒以上未達設定值  
註2: Er-7: 感測器發生輸出異常, 不論錯誤自動切換為何, 都會切換為OFF(閥全開)

## ■ 輸入微調設定

<輸入微調設定>

按壓 **[M]** 或 **[V]** 鍵選擇是否開啟輸入微調設定

<輸入微調設定-關閉(原廠設定)>

<輸入微調設定-開啟>

按壓 **[M]** 鍵一次 (確認)

<零點調整(%)設定範圍0~50%>

<零點調整(%)設定範圍0~50%>

按壓 **[M]** 鍵一次 (確認)

<零點調整(%)設定範圍0~50%>

<零點調整(%)設定範圍0~50%>

按壓 **[M]** 或 **[V]** 鍵一次可增加1的數值  
連續按壓則會連續增加數值  
(反之則減)

按壓 **[M]** 鍵一次 (確認)  
回到及時流量顯示畫面

註1: 輸入微調設定原由設定為全制使用, 範圍為0~100%。  
註2: 在直接記憶輸入模式下無法使用該功能, 該模式只能在輸入微調設定(關閉)下使用。  
註3: 如果變更了零點, 則累計自動切斷無法進行重置(以輸入訊號等進行重置), 因此請多加注意。

## ■ 速度控制設定

<控制響應慢>

<控制響應中>

<控制響應快>

按壓 **[M]** 或 **[V]** 鍵選擇速度控制設定  
按壓 **[M]** 鍵確認回到及時流量顯示畫面

## ■ 還原原廠設定

還原原廠設定畫面

<還原設定未執行>

<還原設定執行>

按壓 **[M]** 鍵一次 (確認)  
回到即時流量顯示畫面

## ■ 產品型號顯示

<產品型號>

最大測流量

輸出模式:  
N : 類比/繼開PNP  
P : 類比/繼開PNP  
A : 繼開PNP/繼開PNP  
PP : 繼開PNP/繼開PNP

量測流體:  
Ai : Air

## ○ 錯誤碼說明與處理

### ■ 過電流異常

<開關輸出過電流異常>

Er-1

<流量開關輸出1, 負載超過125mA>

### ■ 顯示值歸零異常

<輸入訊號超過額定範圍>

Er-3

<輸入達到110%F.S.以上時檢出, 檢測精度±1%F.S.>

### ■ 系統錯誤

<系統異常>

Er-4

<系統錯誤(記憶體、資料存取、系統參數)異常>

### ■ 額定電壓錯誤

<電源電壓異常>

Er-5

<電源電壓超過額定規格(DC19.5V以下時檢出, 檢測精度±10%F.S.)>

### ■ 流量控制異常

<流量控制異常>

Er-6

<流量連續5秒以上未達設定值(設定值與控制相差達±20%以上時, 檢測精度±6%F.S.)>

### ■ 感測錯誤

<感測器異常>

Er-7

<感測器發生輸出異常>

### ■ 瞬間流量範圍超過上限

Hi

<請調整流量到產品顯示範圍>

## Safety Precautions

The safety cautions are ranked as<DANGER>,<WARNING>and<CAUTION>in the section.

- DANGER:** When a dangerous situation may occur if handling is mistaken leading to fatal or serious injuries, or when there is a high degree of emergency to a warning.
- WARNING:** When a dangerous situation may occur if handling is mistaken leading to fatal or serious injuries.
- CAUTION:** When a dangerous situation may occur if handling is mistaken leading to minor injuries or physical damage.

## Working fluid

**DANGER**

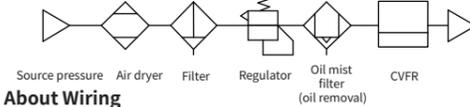
- Do not use this product with flammable fluids.

**CAUTION**

- Please use dry air without chlorine, sulfur, acid and other corrosive content fluid, also clean air without dust and oil mist.
- Please refer to the ambient pressure range in the operating pressure range specification or it will affect the life of the sensing component.
- Compressed air containing condensate water will cause defects in this product or other pneumatic components. Please install the cooler machine, air dryer, condensate collector or other countermeasures.
- Excessive toner generated by the air compressor will adhere to the inside of the product and cause malfunctions.
- Please check before purchasing, the pressure resistance of each series are different.
- Please observe the measured flow rate and operating pressure. (Using pressure above the specification will cause product damage)
- Do not allow foreign materials (piping debris, water drops, oil mist, etc.) to enter the product, or else it may cause deterioration of precision as well as faults.
- Do not run the product at its maximum flow for a prolonged duration or thermal fatigue may cause decreased flow; in such case, it will need to stop running for a while in order to restore the maximum flow.

**WARNING**

- The product allows a certain degree of leakage under full pressure conditions; do not use this product as a check valve to achieve zero leakage.
- This product cannot be used as a business meter.
- This product does not conform to measurement laws, and cannot be used for commercial purposes. Use this for factory applications.
- Do not use fluids other than the applicable fluid because accuracy cannot be guaranteed.
- Please confirm the adjustment of the pressure regulator before allowing fluid to flow.
- When using a valve on the primary side of this product, use only an oil-prohibited specification valve. This sensor could malfunction or fail if exposed to splattering grease, oil, etc. Also, there is a risk of abrasion dust entering the sensor depending on the valve. Install a filter to prevent the dust from entering the sensor.
- Based on flow properties of the primary side pressure regulation valve, pressure of the flow may become unstable thereby causing output fluctuation of CVFR.
- Vaporize liquidities gas before use. Entry of liquidities gas into this product will result in damage.
- Foreign matter may be mixed in the fluid, please install the filter at the front end. (Recommended circuit)



## About Wiring

**DANGER**

- Use power voltage and output within the specified voltage. (If voltage exceeding the specified voltage is applied, the sensor could malfunction or be damaged, or electrical shock or fire could occur. Do not use a load exceeding the output rating. Failure to observe this could result in damage to the output or fire.)

**WARNING**

- Do not short-circuit the load. (This product is equipped with overload protection but it cannot protect all wrong wiring, so please pay more attention to wiring.)
- Please confirm the insulation while wiring. (Do not mix with other circuits to cause over-current, which may cause damaged.)
- Do not combine electric wire and power wire together while proceeding wiring. (Please use different wiring to avoid interference caused by the control circuit containing the switch affect wrong operation.)
- Do not process wiring while power-on. (Avoid the damage to the connector or risk of electric shock.)
- Please keep away from sources of noise such as high-current wires when install and wiring this product. Take additional protective measures against surges loaded on the power line or the display or output could fluctuate.
- Do not touch the connectors or sockets during the operation of the flowmeter. (To avoid electric shock, operation error or switch damage)
- If power is not stabilized, the peak value could be exceeded. This could damage the product or impair accuracy.

- Stop the control device and machine device, and turn the power off before wiring. Starting operation suddenly could result in unpredictable operation and hazards. Conduct an energized test with control devices and machine devices stopped, and set target switch data. Discharge electrostatic accumulated in personnel or tools before and during work. Connect and wire bend-resistant material, such as robot wire material, for movable sections.
- Do not short-circuit the load. This product could rupture or burn.
- The cable connector of this product contains a connector with a protective sleeve. If the connector of this product is not used, please protect the connector to prevent unfavorable factors such as impurities from causing problems.
- When wiring, please confirm the wiring color and terminal number. (Wrong wiring will cause damage to the switch, malfunctions and errors. Therefore, before wiring, please confirm the wiring color and terminal number in the instruction manual before wiring, and use a DC power supply with sufficient capacity and small fluctuations.)

**CAUTION**

- If a problem occurs during operation, turn off power and stop using. Then contact your dealer immediately for the issue or question.
- Keep this products flow switch within the rated flow range.
- If the output setting value is change, control system devices could operate unintentionally. Stop devices before changing settings.
- Regularly inspect the product at least once a year or more, and confirm that this is operating correctly.
- Do not disassemble or modify this product. Doing so could result in faults.
- This case is made of resin. Do not use solvent, alcohol or any other detergent in cleaning to remove contamination, etc.
- Check backflow currents caused by broken wiring or wiring resistance. If other devices, including a flow sensor, and the switch output wire and power line's minus side are temporarily short circuited to check the operation of the control panel's input unit, or if the power line's minus side is broken, a backflow current could flow to and damage the flow sensor switch output circuit.

## Installation Adjustment

**WARNING**

- Note the direction of the fluid. (The flow direction should follow the direction of the arrow indicated by the body)
- Before installation, blow off the dirt remaining in the piping.
- Do not install the product on a moving object or in a vibrating location. Vibration or impact may cause faulty operation.
- During installation, please do not pull the power cord to avoid damage caused by excessive tension.

**CAUTION**

- The flow rate of the LCD display of this product may be unclear due to different angles
- Please use proper torque to lock the flowmeter
- When using this product, please turn on the power and then ventilate when there is no flow to ensure that the zero point calibration of the product is correct.
- The internal solenoid valve of the product has no full closure function. If full closure is required, an external block valve is needed. When the external block valve is closed, always set the product in a valve fully closed condition (set to ZERO flow) for standby. Even with the external block valve in its blocked condition, a transient large flow may occur if the external block valve is opened when the product is under its normal control condition. Furthermore, the service life of a proportional valve may be shortened under certain operation conditions if ON/OFF operation is frequent.

## ① Display/operating section names and functions

**Main display section (Green/Red)**

- Display set value.
- Display color can be change.

**Sub-display section (green/red)**

- Display set value and flow.
- Display color can be change.

**UP key**

- When selecting a mode, determines the mode.
- Used to count up numbers when setting each data.

**DOWN key**

- Force OFF valve closure function.
- When selecting a mode, determines the mode.
- Used to count down numbers when setting each data.

**Flow unit display (green)**

- Display flow unit.
- Switchable cumulative flow unit "L"

**Mode key**

- Used to enter each setting mode.
- Used to advance setting mode.
- Used to return to the flow display.
- Used to confirm or cancel settings.

**Output (CH1/CH2) display (green)**

- Illuminates when CH1 output is ON.
- Illuminates when CH2 output is ON. (Analog output type only has one switch output)

## ○ How to operate/ Normal mode

### ■ Displaying the integrated flow

<instantaneous flow rate display>

Press once

Display unit selection

<Real-time flow rate checking>

<Integrated flow rate (unit: L)>

Press once (determination)

Switch

Integration reset

Integration is reset when the **[M]** and **[V]** keys are held down for 2 sec.

Real-time flow rate checking

Press once

Press simultaneously for 2 sec.

### ■ Key lock function

- Key lock

<instantaneous flow rate display>

and press simultaneously for 1 sec.

<Real time flow rate display (lock)>

- Unlock

<instantaneous flow rate display>

and press simultaneously for 1 sec.

<Instantaneous flow rate display (unlock)>

Note: Keys are unlocked when the controller is shipped. Lock keys if necessary. The key lock/unlock state is held even if power is turned OFF. While key lock, all the operations are not accepted excluding the key lock-release operation. While key lock, if the key is operated, it becomes a "Loc" display.

### ■ Force OFF valve closure fuction

<instantaneous flow rate display>

<Forced OFF display (flow stopped)>

press for 2 sec.

Note 1: Pressing and holding **[V]** key for 2s may force close the flow control.  
Note 2: Pressing and holding **[M]** key for 2s again may restore the original flow.  
Note 3: When the solenoid valve is in force OFF condition, the stop control is mandatory even if there is an input signal.

## ○ Standard setting mode

### ■ How to enter to Standard setting mode

<instantaneous flow rate display>

Display unit selection 3 times

Press for 3 sec

<Switch output>

Press once (determination)

To switch output setting display

<0 point adjustment>

Press once (determination)

To 0 point adjustment setting display

<Display speed selection>

Press once (determination)

To display speed setting display

<Displayed color selection>

Press once (determination)

To displayed color setting display

<Switch Setting for Analog Voltage Input>

Press once (determination)

To Analog Input Switch Setting display.

<Sleep mode setting>

Press once (determination)

To sleep mode setting display

<Direct Memory Manual Control>

Press once (determination)

To direct memory mode display

<Automatic Switch on Error Setting>

Press once (determination)

To Automatic Switch on Error display

<Speed Control Setting>

Press once (determination)

To Speed Control Setting display

<Input Finetune Setting>

Press once (determination)

To Input Finetune Setting display

<Reset setting>

Press once (determination)

To reset setting display

<Model number>

To instantaneous flow rate display

### Data setting of switch output function (analog type only)

Press **[F1]** or **[F2]** key to select flow rate unit.  
Press **[ENT]** key to set.

<Switch output OFF> **---** → <Integrated output 1> **S\_r-**

Press once (determination) → <Integrated flow rate setting> **0000 0368**

To instantaneous flow rate display: Press **[F1]** (Value up) or **[F2]** (Value down) continuously to keep set figure increased. (vice versa)

Note: The solenoid valve closes automatically when the preset accumulative flow is reached.

### Data setting of switch output function (switch type only)

Press **[F1]** or **[F2]** key to select flow rate unit.  
Press **[ENT]** key to set.

<Switch output OFF> **---** → <Integrated output 1> **S\_r-** → <Integrated output 2> **S\_-**

<Integrated pulse output> **PLS** → <Window operation 1> **-r-**

Press once (determination) Switch data setting

<Hysteresis operation 1> **-c-** → <Hysteresis operation 2> **-c-** → <Window operation 2> **-r-**

### CH1 ON/OFF data setting

<Lower limit data setting> **40-r** → <Upper limit data setting> **60-r**

Press once for lower limit setting. Press once (determination)

Value up: Press **[F1]** key once to increase by one figure and press it continuously to keep set figure increased. (vice versa)

Value down: Press **[F2]** key once to decrease by one figure and press it continuously to keep set figure decreased. (vice versa)

Real-time flow rate checking

### Switch action description

Mode	LCD display	Action description	Lower limit	Upper limit
Window operation 1	-r-	Switch output ON within the specified range	-r	r-
Window operation 2	-l-	Switch output ON outside the specified range	-l	l-
Hysteresis operation 1	-c-	Set a hysteresis range, when it reaches the specified flow rate or more, the switch output is OFF.	-c	c-
Hysteresis operation 2	-c-	Set a hysteresis range, when it reaches the specified flow rate or more, the switch output is ON.	-c	c-
Integrated output 1	S_r-	When reaches the specified flow rate or more, the switch output is ON.		
Integrated output 2	S_-	When reaches the specified flow rate or more, the switch output is OFF.		
Integrated pulse output	PLS	Set up an upper limit and trigger a pulse signal for 40ms when the count gets over it.		
Switch output to OFF	---	Switch to OFF		

### 0 point adjustment mode-display setting

Press simultaneously (adjusted value reading)

**0000 Adj** → **000! Adj**

Press once (determination)

To instantaneous flow rate display

### Setting of display speed

<Display speed selection> **250 d-SP**

Press **[F1]** or **[F2]** key to select pressure or flow display speed mode

**250** → **500** → **1000**

250msec (Initial set) · 500msec · 1000msec

Press once (determination)

To instantaneous flow rate display

### Setting of display color

<Color setting display> **r-on Clor**

Press **[F1]** or **[F2]** to select color setting. Press **[ENT]** key to set.

Red when ON / Green when OFF → **g-on** (Always RED / Always Green)

Red when OFF / Green when ON → **g-en** (Always RED / Always Green)

Press once (determination)

To instantaneous flow rate display

### Analog Voltage Input Switch Setting

**0-10 An in** → **0-5 An in**

Press once (determination)

Note 1: Default setting of Analog Voltage is 0-10V.  
Note 2: No such setting for Current input.

### Sleep mode setting

<Sleep mode-ON> **on ClOs** → <Sleep mode-OFF> **off ClOs**

Press **[F1]** or **[F2]** to select sleep mode setting. Press **[ENT]** key to set.

Note1: Press any key in power saving mode and the display resume lighting up.  
Note2: The power saving mode will last for 1 minute each time.  
Note3: The control functions remains intact in power saving mode.

### Direct Memory Manual Control

<Direct memory mode setting> **off drEt** → **on drEt**

Press **[F1]** or **[F2]** key to select whether to open Direct Memory Setting

<Manual setting - OFF (Default setting)> **off drEt** → <Manual Setting - ON> **on drEt**

Press once (determination)

<Valve fully open> **FFFF drEt** → <Flow Setting Range 0-100L/min> **1000 drEt** → <Zero Flow> **0.1 drEt** → **00 drEt**

Value up: Press **[F1]** once to increase value by 0.1. Pressing it continuously will increase the value.

Value down: Press **[F2]** continuously to decrease the value.

Press once (determination)

To instantaneous flow rate display

### Operation Method Illustration

<Direct Manual Control Display> **660 drEt** → <instantaneous flow rate display> **660 ---**

Note: Analog input function is disabled when Direct Memory Setting is enabled; these functions cannot be enabled at the same time.

### Automatic Switch on Error Setting

<Disable Automatic Switch on Error function> **--- Err**

Press **[F1]** or **[F2]** key to restore the original setting. Press **[ENT]** key to confirm and return to Current Flow Display

<When an error occurs: Valve fully closed> **off Err** → **on Err**

Note 1: Error categories that cause an erroneous automatic OFF  
Er-3: Input signal exceeds rated range  
Er-5: Power voltage exceeds rated specification  
Er-6: Flow is less than the preset value for 5s duration or more  
Note 2: Er-7: Sensor output anomaly occurs; it will switch to OFF (valve fully closed) regardless which error.

### Input Finetune Setting

<Input Finetune Setting> **off FinE** → **on FinE**

Press **[F1]** or **[F2]** key to select whether to enable Input Finetune Setting

<Input Finetune Setting -OFF> **off FinE** → <Input Finetune Setting -ON> **on FinE**

Press once (determination)

<Origin Adjustment (%) setting range 0-50%> **L 50° lo** → **L 0° lo**

Value up: Press **[F1]** once to increase value by 1. Pressing it continuously will increase the value.

Value down: Press **[F2]** continuously to decrease the value.

Press once (determination)

To instantaneous flow rate display

<Span Point Adjustment (%) setting range 0-100%> **H 100° lo** → **H 10° lo**

Note 1: Input Finetune Setting default value is for full scale, range: 0-100%  
Note 2: This function is unavailable in Direct Memory Input Mode; it is only available under Input Finetune Setting (closed) mode.  
Note 3: Accumulative automatic cut-off cannot be reset (by inputting 0 signal) if Origin is altered. Special attention must be given.

### Speed Control Setting

<Control Response Slow> **SLo**

<Control Response In Action> **nnEd**

<Control Response Fast> **FASt**

Press **[F1]** or **[F2]** key to set control speed. Press **[ENT]** key to confirm and return to Current Flow Display

### Reset to the initial setting

<Reset is not executed> **off rEst** → **on rEst**

Press **[F1]** or **[F2]** to reset. Press **[ENT]** to set. To instantaneous flow rate display

### Mode number display

<Mode number> **100 Ai n**

Full scale flow rate

Working fluid: Ai: Air

Out put mode:  
A, n : Analog /Error NPN  
A, P P : Analog /Error PNP  
A, nn : Switch NPN/Error NPN  
A, PP PP : Switch PNP/Error PNP

### Error code messages and troubleshooting

**Er-1** <CH1- Overcurrent error> <Load of flow switch output channel 1 goes over 125mA>

**Er-3** <input signal exceeds the rated range> <Detected when output reaches 100% F.S. or more, accuracy of detection ±1% F.S.>

**Er-4** <system error> <System error (memory, data access system parameter anomalies)>

**Er-5** <Abnormal power supply voltage> <Detected when Power Voltage exceeded rated specification (DC19.5V or less, accuracy of detection ±10% F.S.)>

**Er-6** <flow control error> <Flow is less than preset value for 5s duration or more (difference between setting and control reaches ±20% or more, accuracy of detection ±6% F.S.)>

**Er-7** <sensor error> <sensor output error>

**Hi Err** <Instant flow goes over the upper limit> <Please set the flow in display range of the product>